



Broadcast Products Technical Bulletin 20-2005-008

DATE: January 24, 2005

SUBJECT: PARTS REGISTRATION—HANDLE ASSEMBLY

MODEL: **BVM-14E1E**
BVM-14E1E/A
BVM-14E1U
BVM-14E5E
BVM-14E5E/A
BVM-14E5U
BVM-14F1E
BVM-14F1U
BVM-14F5E
BVM-14F5E/A
BVM-14F5U
BVM-14G1A
BVM-14G1E
BVM-14G1U
BVM-14G5A
BVM-14G5E
BVM-14G5U
BVM-1910
BVM-1910D
BVM-1911
BVM-1912
BVM-1915
BVM-1916
BVM-2010
BVM-2010C
BVM-2010D
BVM-2010P
BVM-2010PD
BVM-2010PM
BVM-2010PMD
BVM-2011
BVM-2011P
BVM-2012
BVM-2012P
BVM-2012PM
BVM-2015
BVM-2015P
BVM-2015PM
BVM-2015S
BVM-2016
BVM-2016P

DESCRIPTION

A new handle assembly is now available as service part number **X-3608-706-1**.

Assembly	Part No.	Material
Former	X-3642-018-3	PC (polycarbonate)
New	X-3608-706-1	ADC12 (aluminum die casting)

The new handle assembly is reinforced with durable materials for greater strength. For ease of identification, the new assembly has a recessed mark as shown in Figure 1.

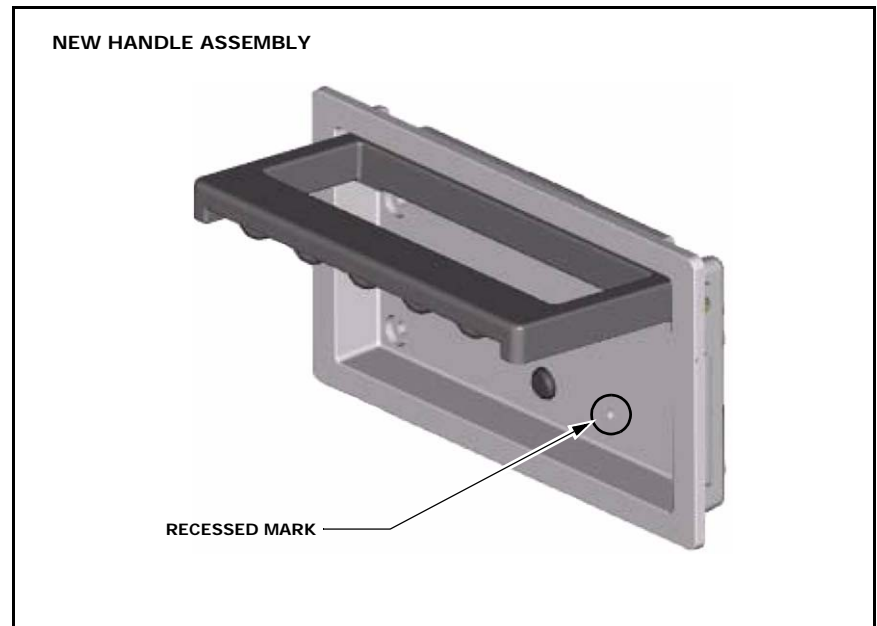


Figure 1

ORDERING INFORMATION

To order upgrades or for regional service center and parts ordering information, refer to the following document, which lists all contact telephone numbers:

Technical Bulletin 001999000

BVM-2016S
BVM-20E1E
BVM-20E1E/A
BVM-20E1U
BVM-20F1E
BVM-20F1U
BVM-20G1
BVM-20G1A
BVM-20G1E
BVM-20G1U
BVM-D20F1A
BVM-D20F1E
BVM-D20F1U
BVM-D24E1WA
BVM-D24E1WE
BVM-D24E1WU
BVM-F24E
BVM-F24U
HDM-14E1U
HDM-14E5U
HDM-20E1U

SERIAL NO:

<i>BVM-14E1E</i>	All
<i>BVM-14E1E/A</i>	All
BVM-14E1U	All
<i>BVM-14E5E</i>	All
<i>BVM-14E5E/A</i>	All
BVM-14E5U	All
<i>BVM-14F1E</i>	Up to 2,002,042
BVM-14F1U	Up to 2,110,180
<i>BVM-14F5E</i>	Up to 2,001,755
<i>BVM-14F5E/A</i>	Up to 2,002,295
BVM-14F5U	Up to 2,101,381
<i>BVM-14G1A</i>	All
<i>BVM-14G1E</i>	All
BVM-14G1U	All
<i>BVM-14G5A</i>	All
<i>BVM-14G5E</i>	All
BVM-14G5U	All
BVM-1910	All
BVM-1910D	All
BVM-1911	All
BVM-1912	All
BVM-1915	All
BVM-1916	All

(Part 1 of 2)

Italicized information in green applies to customers outside the United States.

REPLACEMENT PROCEDURE

BVM-D24E1W/F24

(See Figure 2.)

1. Remove the two screws securing the side cover (R), and remove the cover by sliding it backwards.
2. Remove the four screws securing the handle mounting plate.
3. Install the new handle with the four screws just removed.

NOTE: Tightening torque = 8 kgf·cm
4. Install the side cover (R) with the two screws.
5. Repeat steps 1–4 for the handle on the left side.

NOTE: Be sure to replace the handle with the complete handle assembly (which includes the handle and mounting plate).

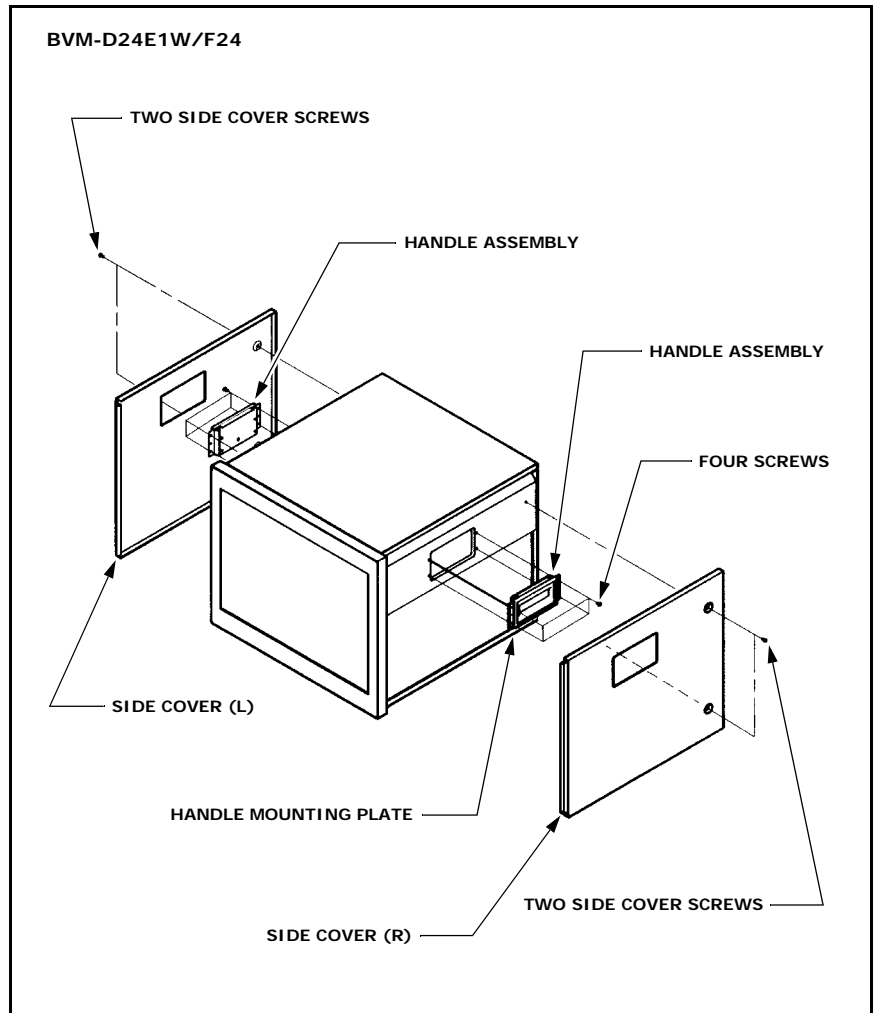


Figure 2

SERIAL NO: (Continued)

BVM-2010	All
BVM-2010C	All
BVM-2010D	All
BVM-2010P	All
BVM-2010PD	All
BVM-2010PM	All
BVM-2010PMD	All
BVM-2011	All
BVM-2011P	All
BVM-2012	All
BVM-2012P	All
BVM-2012PM	All
BVM-2015	All
BVM-2015P	All
BVM-2015PM	All
BVM-2015S	All
BVM-2016	All
BVM-2016P	All
BVM-2016S	All
<i>BVM-20E1E</i>	<i>All</i>
<i>BVM-20E1E/A</i>	<i>All</i>
BVM-20E1U	All
<i>BVM-20F1E</i>	<i>Up to 2,010,907</i>
BVM-20F1U	Up to 2,110,805
BVM-20G1	All
<i>BVM-20G1A</i>	<i>All</i>
<i>BVM-20G1E</i>	<i>All</i>
BVM-20G1U	All
<i>BVM-D20F1A</i>	<i>Up to 2,010,181</i>
<i>BVM-D20F1E</i>	<i>Up to 2,010,185</i>
BVM-D20F1U	Up to 2,010,665
<i>BVM-D24E1WA</i>	<i>Up to 2,000,115</i>
<i>BVM-D24E1WE</i>	<i>Up to 2,000,507</i>
BVM-D24E1WU	Up to 2,000,823
<i>BVM-F24E</i>	<i>Up to 2,000,013</i>
BVM-F24U	Up to 2,000,029
HDM-14E1U	All
HDM-14E5U	All
HDM-20E1U	All

(Part 2 of 2)

Italicized information in green applies to customers outside the United States.

All Monitors (Except BVM-D24E1W/F24)

1. Remove the four screws securing the handle, and remove the handle.
2. Install the new handle with the four screws just removed.
NOTE: Tightening torque = 8 kgf·cm
3. Repeat steps 1 and 2 for the handle on the other side.

NOTE: If former screws are damaged, use new screws.
